

WuXi Biologics Green CRDMO White Paper

September, 2025

<https://www.wuxibiologics.com/sustainability>

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For any inquiries regarding this White Paper, please contact us at: ESG@wuxibiologics.com



Foreword

At WuXi Biologics, we believe that long-term business success is inseparable from our responsibility to people, society and the planet.

Unleashing the power of our unique CRDMO business model, technology strength and operational excellence, WuXi Biologics has been successfully executing our “Follow and Win the Molecule” strategies and has maintained sustainable momentum with notable achievements.

With sustainability as the enduring cornerstone of our business growth, we keep powering green technology innovations to provide advanced end-to-end Green CRDMO solutions for global clients and partners, while consistently delivering our own ESG excellence.

Ensuring the planet’s resilience begins with the choices that are made today. WuXi Biologics recognizes that protecting the planet is not just a responsibility but a necessity for future generations. We are dedicated to the perpetuation of good environmental stewardship regarding climate change, resource efficiency, circularity, ecosystem protection, and green innovation. The company consistently enhances the capabilities of itself as well as its employees, suppliers and communities, to appropriately address climate change. Working together with global clients and partners, we are committed to delivering broader impacts across the value chain to achieve sustainable development.



Dr. Chris Chen

WuXi Biologics CEO

ESG Committee Chairman



Executive Summary

Global endeavor to proactively tackle climate change

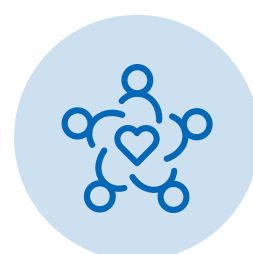
Green transition to be the inevitable path for sustainable business development



Global Collaboration

Proactively tackle climate change

- *Paris Agreement*: aims to keep the global average temperature rise well below 2°C above pre-industrial levels and to pursue efforts to limit the increase to 1.5°C; enhances the ability to adapt to climate change and fosters climate resilience; aligns financial flows with low greenhouse gas emissions and climate-resilient development pathways.



Nation-Wide Commitment

Maintain economic growth while
advancing green transition

- China has pledged to reach peak carbon emissions before 2030 and achieve carbon neutrality before 2060; Germany has pledged to reduce greenhouse gas emissions by 65% compared to 1990 by 2030 and achieve net-zero emissions by 2045; Ireland has committed to carbon neutrality by 2050 and to reduce greenhouse gas emissions by 51% compared to 2018 by 2030; Singapore has pledged to achieve net-zero emissions by no later than 2050.



Healthcare Industry Efforts

Actively explore low-carbon business model
although not high energy-consuming industry

- According to a report by the World Economic Forum, greenhouse gas emissions from the healthcare sector (including medical services, biopharmaceuticals, medical devices, etc.) account for only 4% to 5% of global greenhouse gas emissions.
- However, healthcare companies are actively advocating green and zero-carbon practices to promote sustainable development of their business and the entire industry.

Executive Summary

Global governments to promote public procurement strategies for the green transition

Key policy tools in place for achieving a low-carbon economy



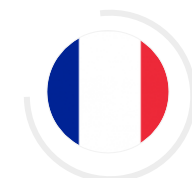
Federal Acquisition Regulation (FAR) and Environmentally Preferable Purchasing (EPP)

FAR mandates federal agencies to prioritize the procurement of specific environmentally friendly products recommended by the EPP program



Ecodesign for Sustainable Products Regulation

Sets out sustainable product requirements for both private and public sector products placed on the EU market, which entered into force on 18 July 2024



Medicines Carbon Footprint Assessment Methodology

France introduced a carbon assessment methodology of the product and supply processes for all strategic health products (medicines and medical devices)



Commonwealth Procurement Rules (CPRs)

Australia advanced its 2050 net-zero target and circular economy goals. Effective on July 1, 2024 with two key policies: *Sustainable Procurement Guide* and *Environmentally Sustainable Procurement (ESP) Policy*



GB/T 41835-2022 Sustainable Procurement Guidance, China



Sustainability Criteria for Government Purchasing in Sweden

National Agency for Public Procurement launched harmonized criteria for pharmaceutical procurement across the regions



Evergreen Sustainable Supplier Assessment in England

From 2024 all NHS England medicine tenders require an Evergreen Assessment and Carbon Reduction Plan

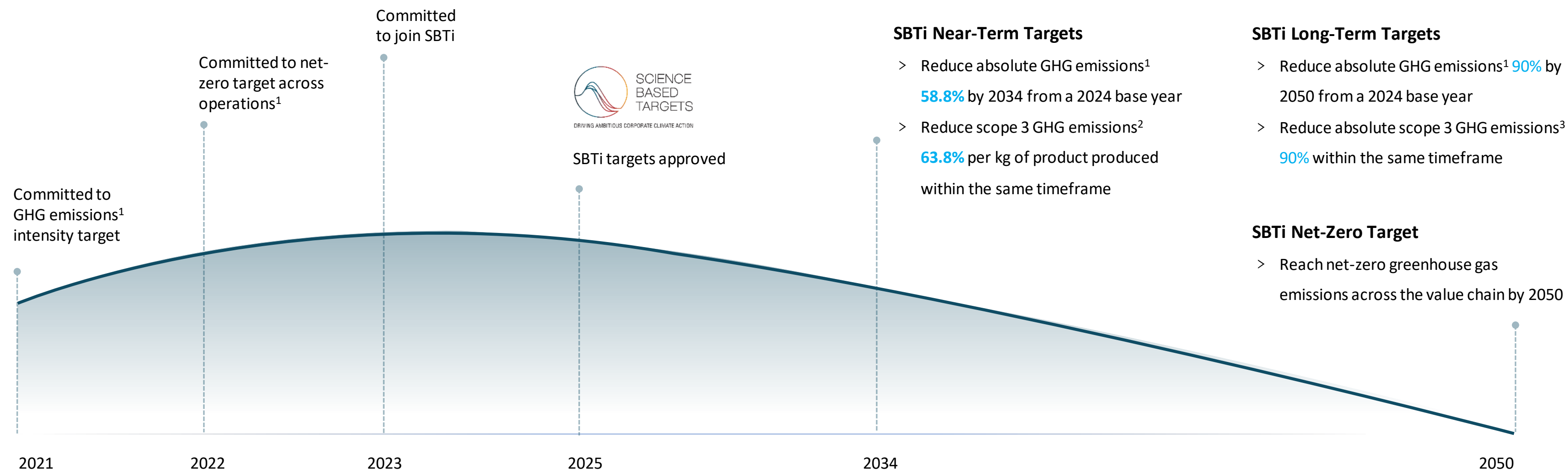


The Pharmaceutical LCA Consortium

A collaboration of 11 global pharmaceutical companies formally launched on 1st November 2023 aims to facilitate a universal approach to assessing the environmental impact of pharmaceutical products, under the banner of Pharmaceutical Environment Group (PEG)

End-to-End Biologics Green CRDMO Solution

Actively establish climate change target matrix to lead the path of net-zero economic transformation



1: Scope 1 and 2

2: Including Scope 3 Category: purchased goods and services

3: Including Scope 3 Categories: purchased goods and services, capital goods, fuel and energy related activities, upstream transportation and distribution, waste generated in operations and employee commuting

End-to-End Biologics Green CRDMO Solution

Align with United Nations Sustainable Development Goals
Join International Sustainable Development Initiatives



ESG+20
引领全球企业变革20年



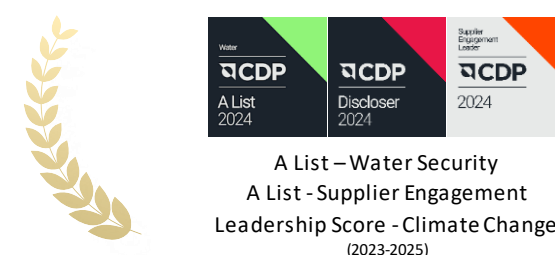
**WOMEN'S
EMPOWERMENT
PRINCIPLES**



PSCI PHARMACEUTICAL
SUPPLY CHAIN
INITIATIVE
Building responsible supply chains



Industry Leader with Outstanding ESG Performance
Trusted Partner to Enable Global Clients



Selected in UNGC 20 Case Examples for 20 Years

“ WuXi Biologics

Leading in Green Biologics Solutions for a Healthier Future

Vision

Every biologic can be made.

Mission

Accelerate and transform the discovery, development and manufacturing of biologics to enable our global partners and benefit patients worldwide.

- > Systematically articulate sustainability strategy and how WuXi Biologics tackles climate change
- > Promote green innovative technologies and excellent energy-saving and carbon-reduction practices across the entire biologics lifecycle
- > Leverage lean management to improve resource and energy efficiency for continuous improvement
- > Unleash the great potential of digitalization to enhance governance



- End-to-End Green CRDMO Solution
- Cover entire lifecycle of biologics research, development, manufacturing
- Lead the global wave of green biologics solution

End-to-End Biologics Green CRDMO Solution

Driven by green innovative technologies

Full lifecycle of biologics research, development, manufacturing

Leverage lean management and digitalization

Best practice showcase for energy-saving and carbon-reduction

Promote green and sustainable business operations



Green Research

WuXiBody™ - Proprietary
Bispecific Antibody
Technology Platform



Green Development

WuXiUI™ - Ultra-Intensified
Fed-Batch Platform
WuXiUP™ - Ultra-High
Productivity Continuous
Processing platform



Green Manufacturing

Highly flexible and
environmental friendly Single-
Use Technology (SUT)
Continuous processing
Scale-out biomanufacturing



Green Operations

Build a Holistic Landscape
for Green Technology
Diverse Systems
Span key process, system and
equipment from biologics research,
development to manufacturing

Diverse Scenarios

Production facilities, laboratories,
warehouses, offices, utilities

Diverse Energies

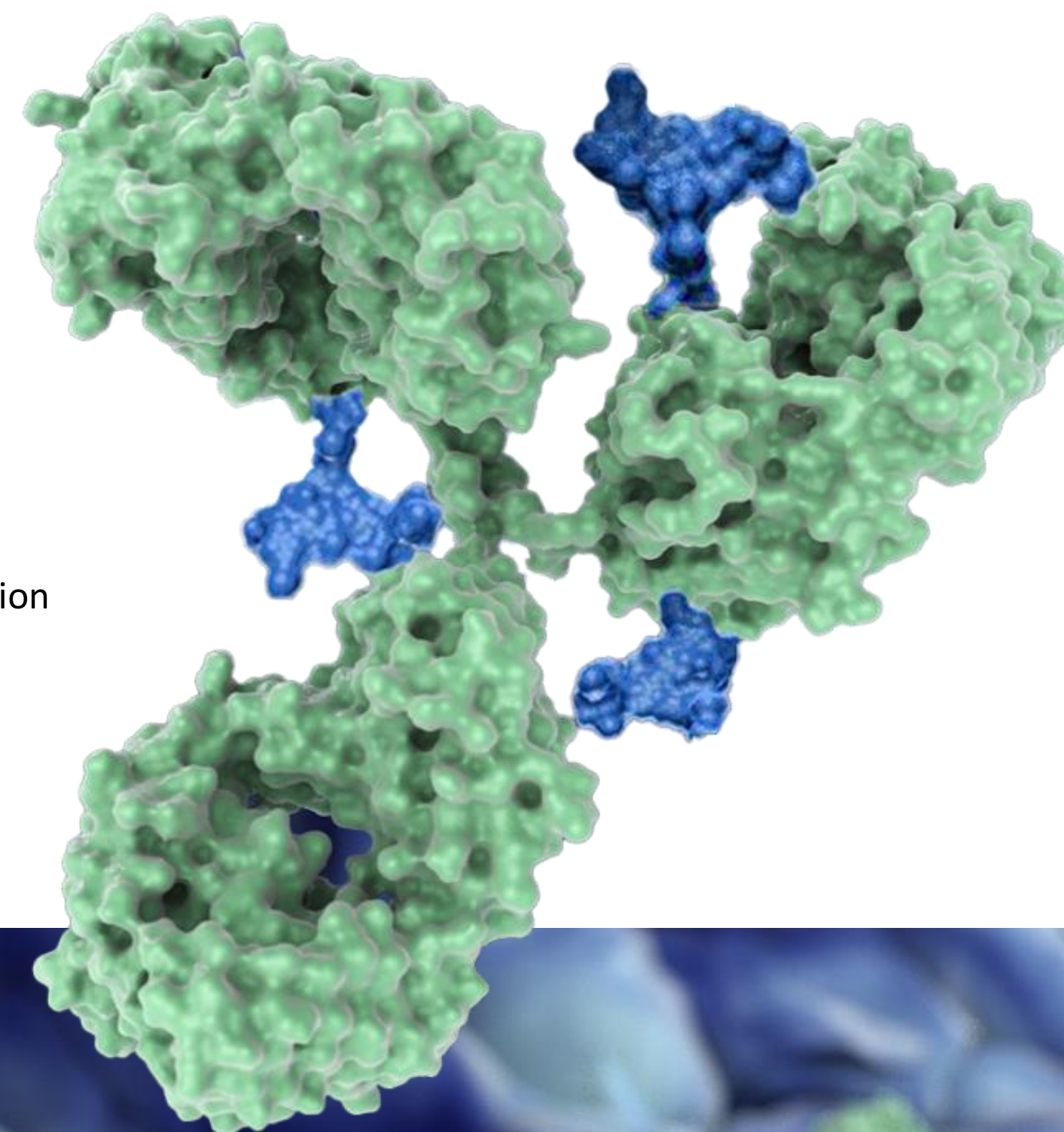
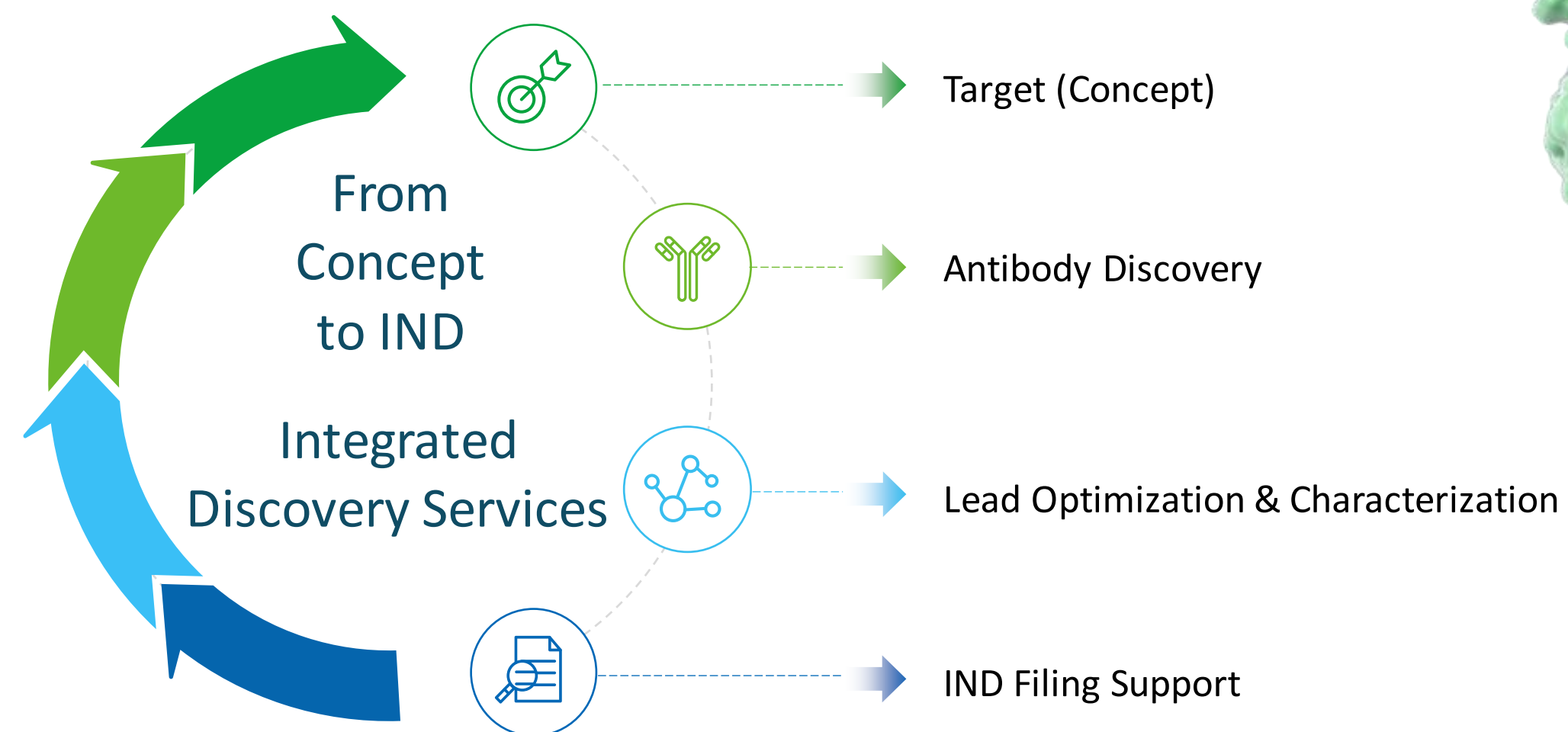
Electricity, steam, natural gas and
water savings, achieving operational
synergy and substantial annual cost
reductions

Diverse Technologies

Implement green technologies
through lifecycle - from system
design and smart management to
equipment upgrades - to maximize
energy efficiency

Green Research

Green Research



Green Research



Proprietary Bispecific Antibody Technology Platform WuXiBody™

Empower global partners to develop innovative antibodies

It has strong compatibility, and – through exquisite protein design – can combine almost any ordinary monoclonal antibody sequence. Its unique structure can flexibly construct various formats with different valencies (e.g., 2, 3 or 4 binding sites), and its excellent developability solves CMC challenges.



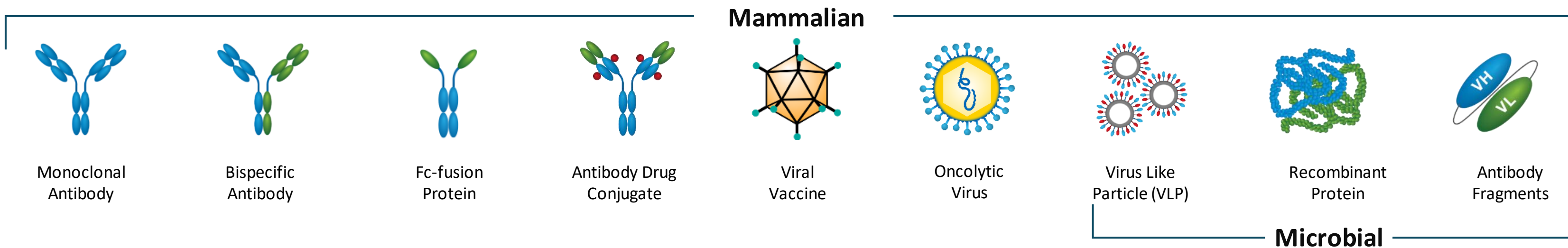
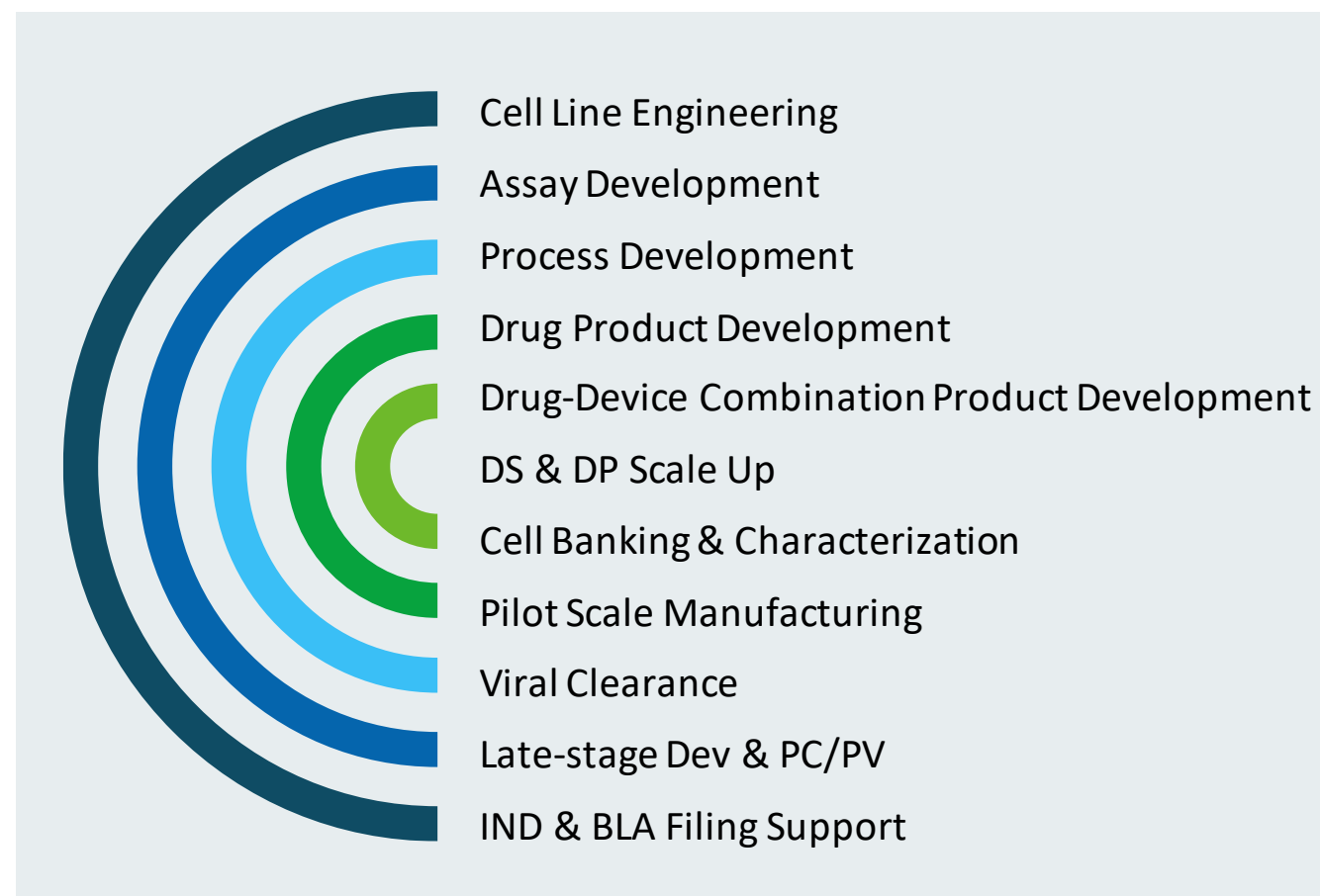
- ↑ Accelerate 6-18 months of R & D timeline
- ↓ Significantly reduce production costs
- ↓ Minimize natural resource & energy consumption
- ↓ Greatly reduce environmental impact

In January 2023, WuXi Biologics leveraged WuXiBody™, along with the company's CD3 antibody technology platform, to enter a license agreement with GSK for multiple novel bi- and multi-specific T-cell engagers. Recently, one of those molecules entered into clinical stage, becoming the fourth TCE project enabled by WuXi Biologics to advance into clinical stage. To date, the company's integrated research services have enabled more than 50 molecules.

In January 2025, the company announced an agreement with Candid Therapeutics for a tri-specific T-cell engager, further evidencing the recognized capabilities of WuXiBody™ to deliver transformative and customized multi-specific antibodies.

Green Development

Green Development



Green Development

• Novel and Green Technology Platforms Driven by Innovation •

WuXiaTM

Proven, High-Yielding Cell Line
Development Platform

WuXiUPTM

Ultra-High Productivity
Continuous Processing Platform

WuXianTM

Rapid, High-Quality Protein
Production Platform

WuXiDAR^xTM

Integrated ADC Drug Research
and Development Platform

WuXiUITM

Ultra-Intensified
Fed-Batch Platform

WuXiHighTM

High-Concentration Protein Drug
Product Development Platform

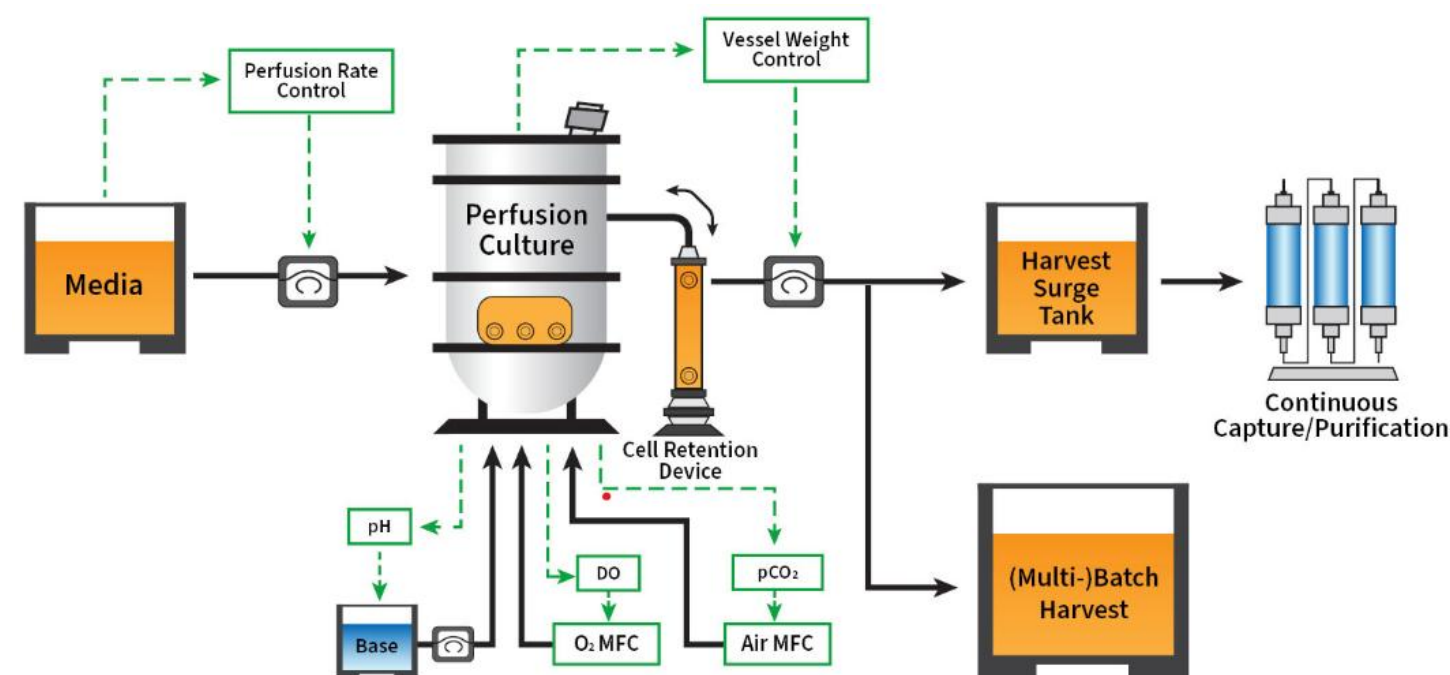
Green Development



Ultra-High Productivity Continuous Processing Platform

- Excellent developability and stability
- Ensure the highest quality
- **5 to 20**-fold higher productivity
- Downstream yield up to **80%-90%**

- ↓ Significantly reduce resin usage
- ↓ Less demand for production building space
- ↓ Lower carbon footprint in facilities



Compared to traditional purification processes, WuXiUP™ continuous or hybrid downstream processes can improve downstream purification efficiency. Continuous capture processes reduce the demand for chromatography resins and associated costs, which can not only accelerate biologics development and manufacturing but also lower manufacturing costs and reduce carbon footprint.

In August 2024, Merck announced it would acquire full global rights to bispecific antibody CN201 from Curon Biopharmaceutical, one of the clients enabled by WuXi Biologics. CN201 is developed using four of WuXi Biologics' proprietary technology platforms: WuXiBody™, WuXiUP™, TCE and WuXia™. The deal is a reflection of client recognition for WuXi Biologics' leadership in technology innovation and perfect execution.

Green Development



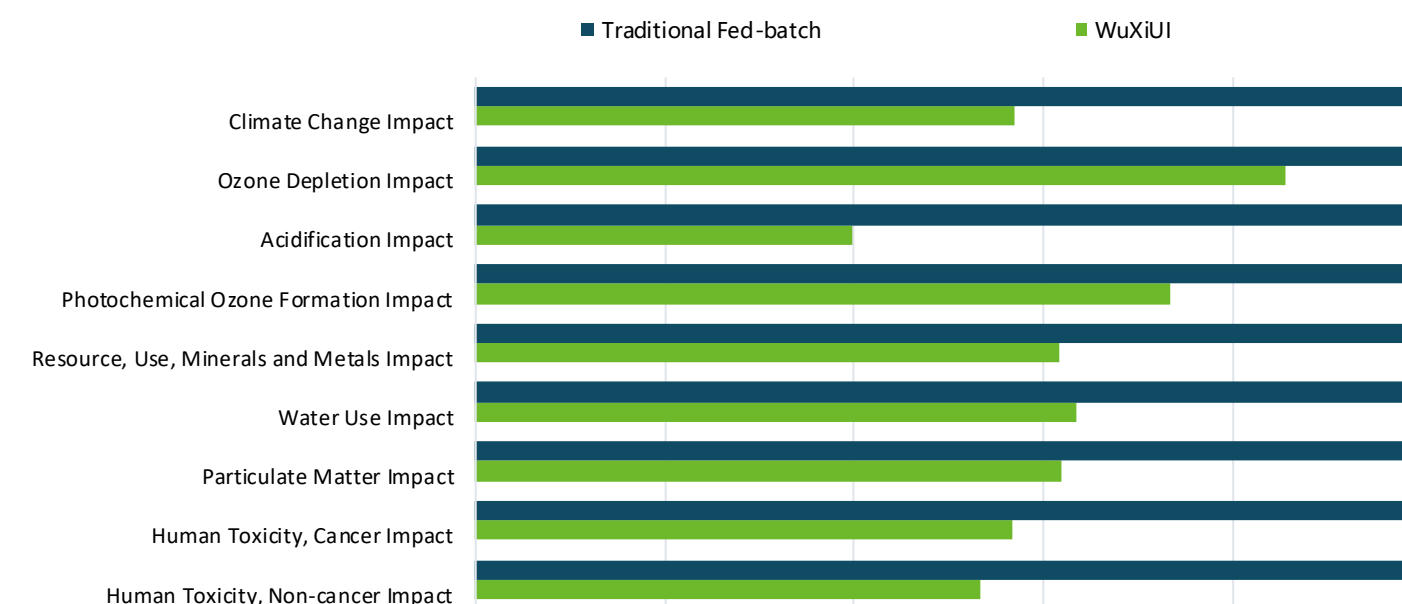
Innovative Ultra-Intensified Fed-Batch Platform

- 3-6-fold increase in productivity
- Notable increase in drug substance output by up to 500% at a similar production scale
- Improve manufacturing efficiency and agility for industrial applications



- ↓ Minimize media use
- ↓ Reduce waste generation
- ↓ Up to 60% LCA reduction

Environmental Impact Comparison of Traditional Fed-batch and WuXiUI™*



* The comparison is based on full capacity scenario of real project data using traditional fed-batch and WuXiUI™

Green Manufacturing

Green Manufacturing

Core Competence for Biologics Manufacturing



High Efficiency



Cost Effective



Environmental Friendly



Large-Scale

■ Technology Innovation

- Highly flexible Single-Use Technology (SUT)
- Ultra-intensified fed-batch platform WuXiUI™
- Ultra-high productivity continuous processing platform WuXiUP™
- Scale-out biologics manufacturing
- Sterile filling production of complex biologics

■ Lifecycle Product Carbon Footprint (PCF)

- Cover drug substance and drug product
- Cover PCF calculation and carbon reduction glidepath mapping

■ ESG Lean Management

- Enable energy saving and emission reduction

■ Integrate Digitalization to Manufacturing



Industry-Leading

Mature Clinical and Commercial Drug Substance Manufacturing Capability



End-to-End

Comprehensive Clinical and Commercial Drug Product Manufacturing Capability

Green Manufacturing

Flexible Manufacturing Service to Meet Market Demand

SUT + Advanced Technology Platform



- 3-6-fold increase in productivity
(compared with traditional process)
- Harvest fed-batch protein concentration: 10-35g/L

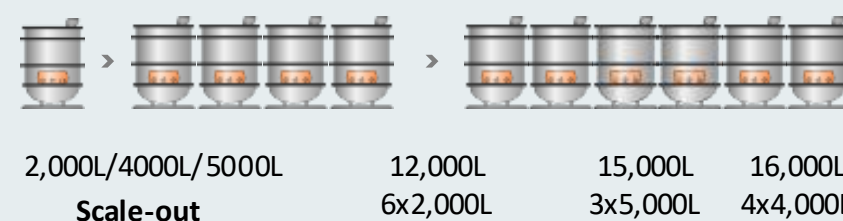


- 5-20-fold increase in productivity
(compared with traditional process)
- Downstream fed-batch yield up to 80%-90%

Scale-out Strategy

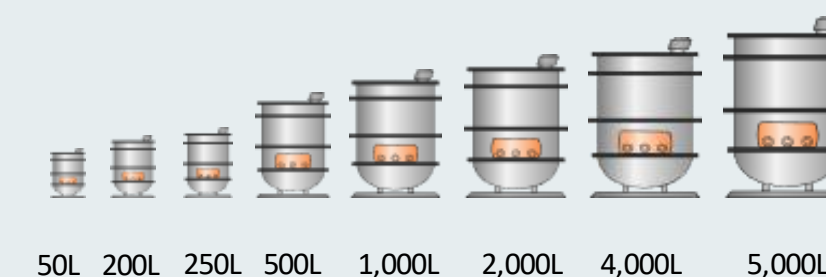
Largest scale
16,000 L per batch

- Remove non-linear scale-up risks
- Support urgent production
- Support different process types
- Facilitate manufacturing flexibility
- Enable rapid growth (or reductions) directly in line with demand



Scale-up Strategy

- Explore the application of a range of larger volume single use bioreactors for scaled-up commercial manufacturing, from 2,000 L to 4,000 L, 5,000 L, etc.
- Precisely match diverse manufacturing needs of global clients for drug substance, compatible with equipment models and volumes from different brands (such as Thermo Fisher Scientific, Sartorius, ABEC, DynaDrive)



Green Manufacturing

Global Leader in Single-Use Technology Leading Biologics Green Manufacturing

Lower construction capital investment

Reduced cleaning cost expenditure

Shorter construction cycle

Ultra-high flexibility and production efficiency



Environmental Friendly Single-Use Technology (SUT)¹



70%

Water saving



30%

Electricity consumption reduction



33%

Resource use reduction



Reduce WFI consumption in stainless steel system

25% CO₂ emission reduction

Compared with the combination of TFB and traditional stainless-steel process, the combination of WuXiUI™ and SUT can achieve up to 80% in product carbon footprint reduction per gram of protein¹



+ SUT =

~80%

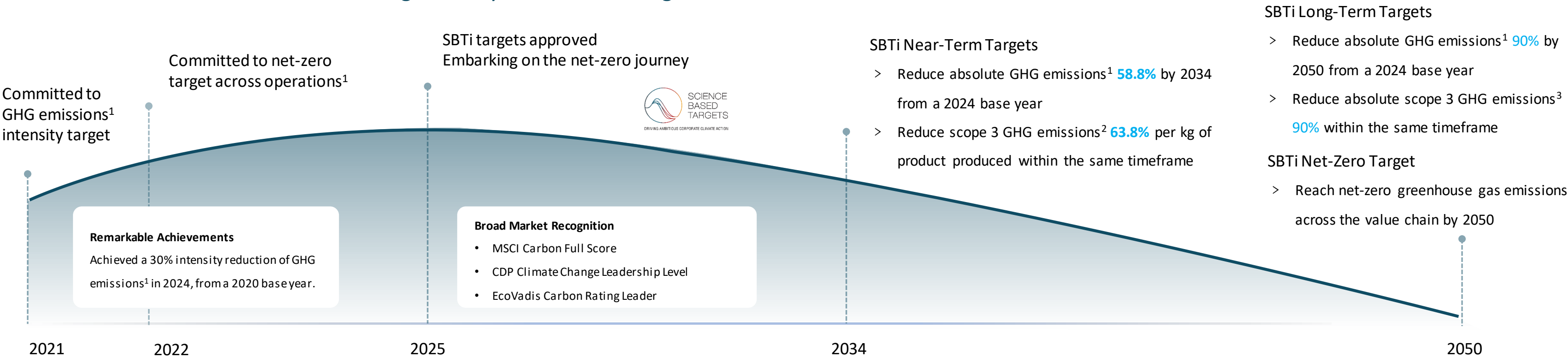
Product carbon footprint reduction

¹ Source: UNGC 20 Case Examples for 20 Years

Green Operations

Green Operations

From Commitment to Action: Leading the Way in Climate Change



Five-Step Approach - Carbon Reduction		Enabling Tools - Carbon Reduction	
Measure	Reliable and Science-Driven Measurement: annual GHG inventory across the Company based on ISO 14064 and GHG Protocol for Scopes 1, 2, 3	ESG Guideline for Kaizen Projects	In-depth integration of ESG and lean management to identify opportunities for improvement
Avoid	Integrate Green Concepts into New Facility Design: implement emission prevention measures starting from the construction phase for all new sites	ESG Lean Toolkit for ECR	7 steps for energy consumption and carbon emissions to drive lean management
Reduce	Energy-saving Practices across global sites to achieve significant cumulative benefits annually Life Cycle Assessment (LCA) based on ISO 14067 to evaluate environmental impacts through product life cycles	Energy Saving and Carbon Reduction White Paper	Building a holistic green technology landscape to facilitate sharing and promotion of best practices across global sites
Substitute	Accelerate Renewable Energy Usage: 12% renewable electricity consumption globally in 2024; Ireland site achieved 100% green electricity operations	Water Excellence Stewardship	Manage water quality, provide employees with safe drinking water, sanitation and hygiene (WASH), reduce water use, etc.
Offset	Explore Offset Options: prioritize energy efficiency and green energy solutions, while exploring carbon offset options where needed	SMART ESG	Digitalized data collection, calculation and management for efficiency improvement

1: Scope 1 and 2
2: Including Scope 3 Category: purchased goods and services
3: Including Scope 3 Categories: purchased goods and services, capital goods, fuel and energy related activities, upstream transportation and distribution, waste generated in operations and employee commuting

Green Operations

Innovation-Driven
Green Biologics Revolution

Building a Holistic Landscape
for Green Technology

Stocktaking of best practices
across global sites



Building a Holistic Landscape for Green Technology

Diverse Systems

Spanning key processes, systems and equipment from biologics research, development to manufacturing

Diverse Scenarios

Covering key scenarios including production facilities, laboratories, warehouses, office spaces, and utility areas

Diverse Energies

Conserving multiple energy resources (electricity, steam, natural gas) and water through integrated management, achieving operational synergy and substantial annual cost reductions

Diverse Technologies

Implementing green technologies throughout the lifecycle - from system design and smart management to equipment upgrades - to maximize energy efficiency in site operations



Resources Savings Across Global Sites in 2024

14,356

Carbon Reduction/ tCO2e

8,627

Steam Savings/GJ

12,442

Electricity Savings/MWh

130,906

Water Savings/tonnes

1,399,720

Natural Gas Savings/Nm3

~17 million

Cost Savings/RMB



Resources Savings Across Global Sites from 2022 to 2024

39,909

Carbon Reduction/ tCO2e

53,773

Steam Savings/GJ

36,272

Electricity Savings/MWh

402,806

Water Savings/tonnes

2,639,398

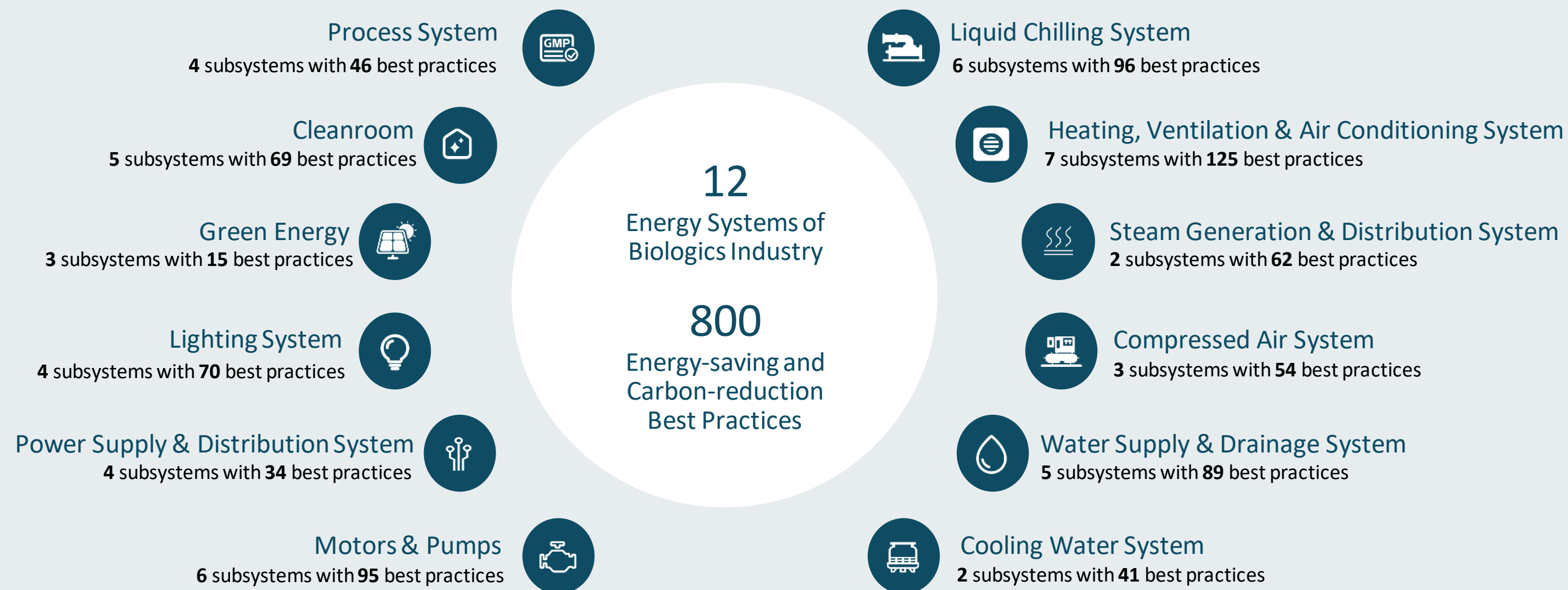
Natural Gas Savings/Nm3

~ 49 million

Cost Savings/RMB

Green Operations

Building a Holistic Landscape for Green Technology

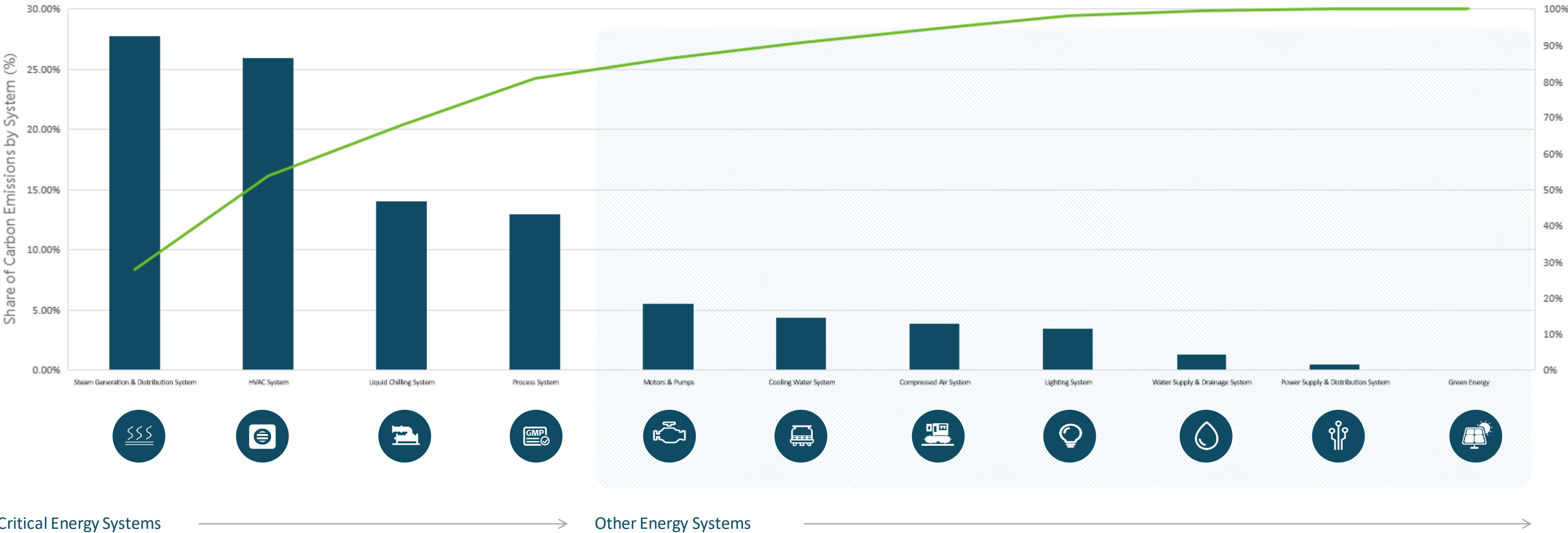


Establish Low-carbon Transition Industry Benchmark Through
End-to-End Green Technology and Best Practices

Green Operations

Analysis on Green Practices: A Structural Perspective of Site-Level GHG Emissions

- While comprehensively implementing energy-saving measures across our global sites, strategic prioritization should be directed toward critical systems following the Pareto Principle.
- Focus on Critical Energy Systems: Steam System, HVAC system, Chilled Water System, and Process System constitute the four key emission sources, collectively accounting for over 85% of carbon emissions. Cleanroom operations, being highly synergistic with these systems, have been integrated into the critical system considerations.



Notes:

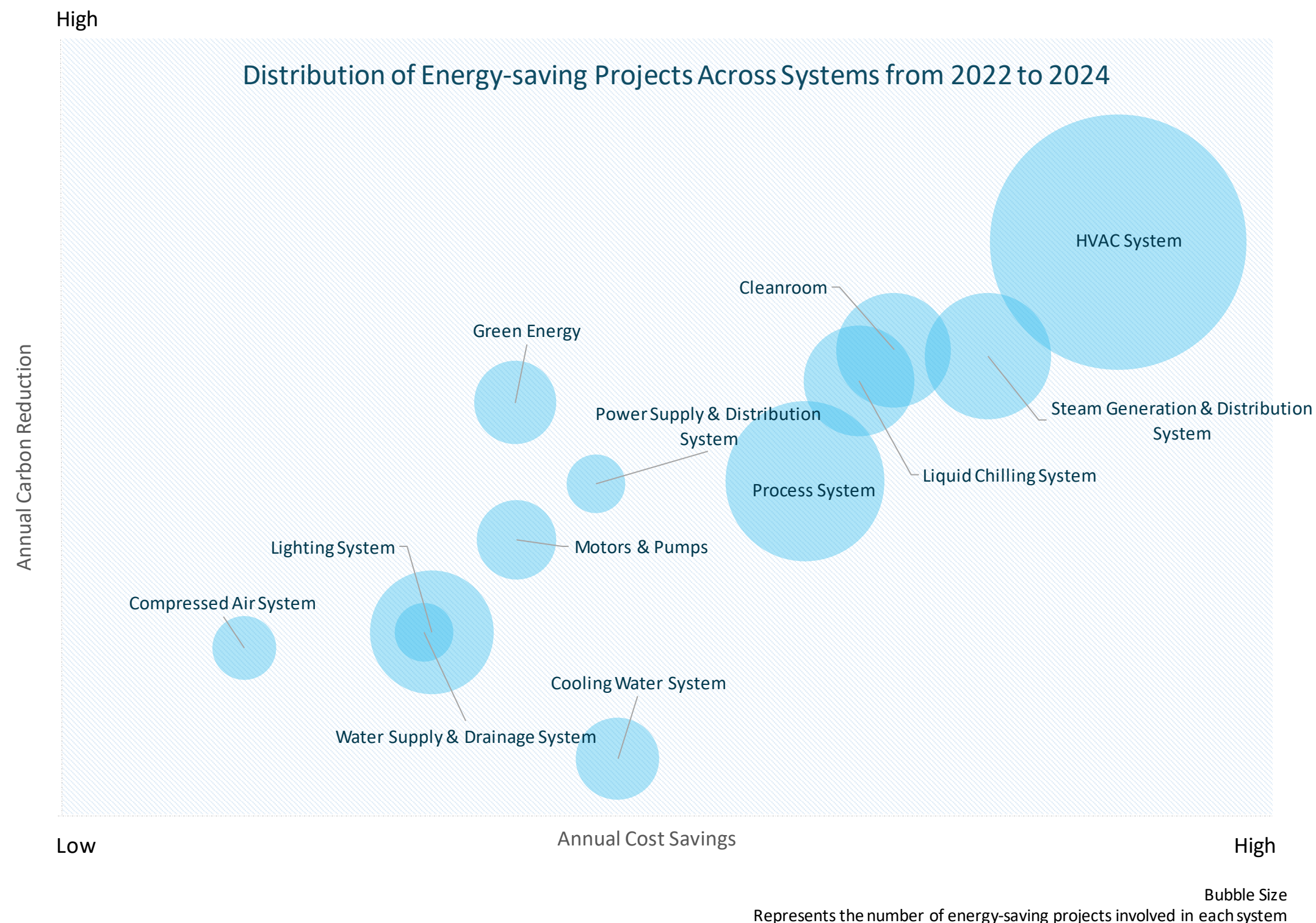
- The above analysis is based on statistical data of energy consumption from a specific factory area at Wuxi Mashan.
- Green energy sources (e.g., rooftop photovoltaic systems) do not generate direct carbon emissions during operation; therefore, their carbon emission proportion is accounted as zero.

Green Operations

- Diverse Systems: 12 energy systems
- Spanning key processes, systems and equipment from biologics research, development to manufacturing
- Systematically advance carbon reduction initiatives

From 2022 to 2024, the energy-saving projects implemented at WuXi Biologics' global sites have comprehensively covered 12 energy systems involved in the biologics industry. Across these systems, 25 categories of energy-efficient technologies have been adopted to systematically advance carbon reduction initiatives.

Through thorough implementation of the *WuXi Biologics Best Practice Guide for Energy Saving and Carbon Reduction*, green practices have been deeply integrated into the entire process from biologics discovery and development to production. This approach maximizes energy-saving potential at global sites, laying a solid foundation for achieving SBTi targets.



Green Operations



Diverse Scenarios

5 Key Energy-Saving Scenarios

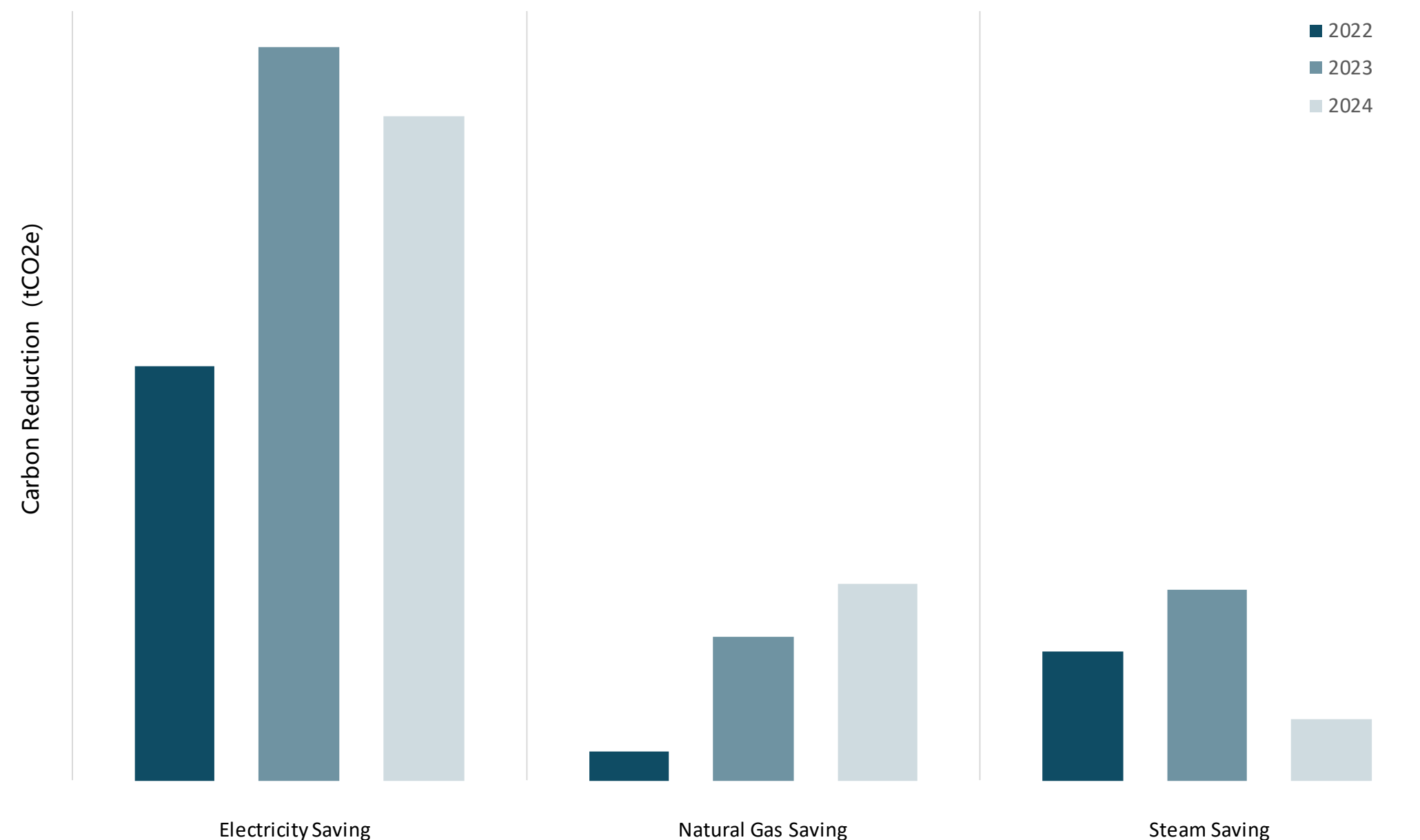


Green Operations

- Diverse Energies: Electricity, Steam, Natural Gas
 - Achieving operational synergy and substantial annual cost reductions
- Minimize dependence on environmental resources
 - Carbon reduction benefits from electricity, steam, and natural gas savings accounted for 71%, 15%, and 14% respectively
 - Approx. 400,000 tonnes of water saved by global sites



Distribution of Carbon Reduction by Main Energy Types from 2022 to 2024



Green Operations

■ Diverse Technologies: 25 Categories

■ Implement green technologies throughout the lifecycle to maximize energy efficiency in site operations

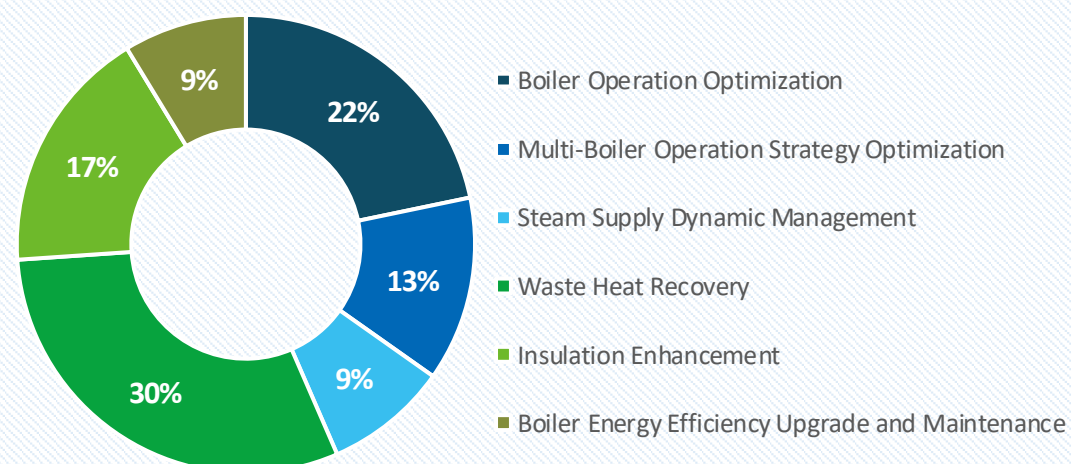
■ From system design and smart management to equipment upgrades

5 critical systems

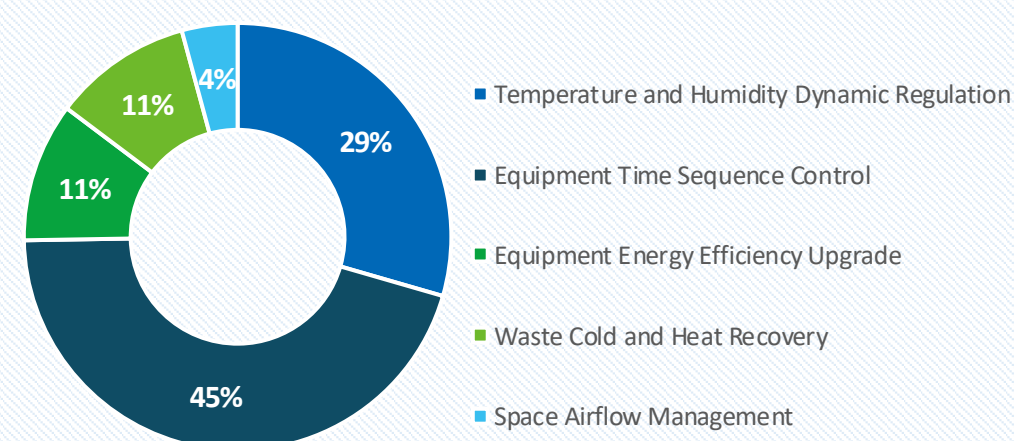
25 technology categories

242 projects

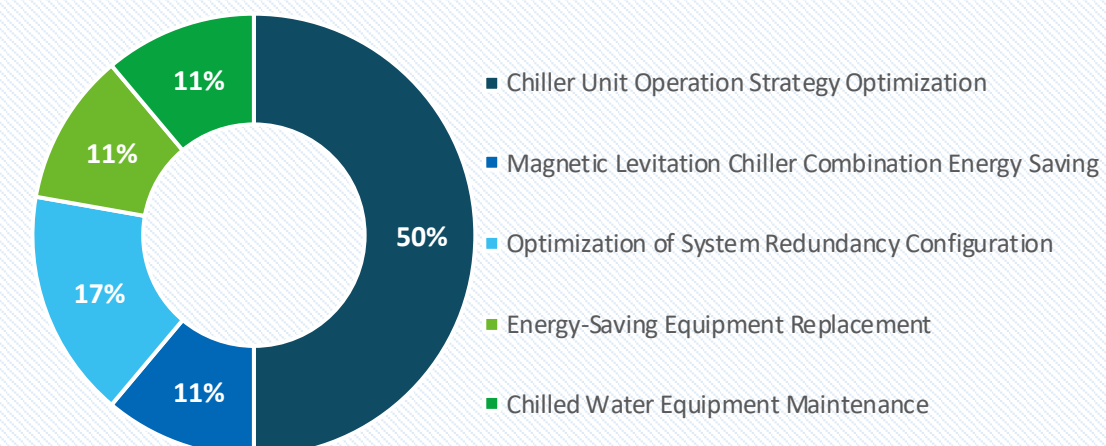
Steam Generation & Distribution System



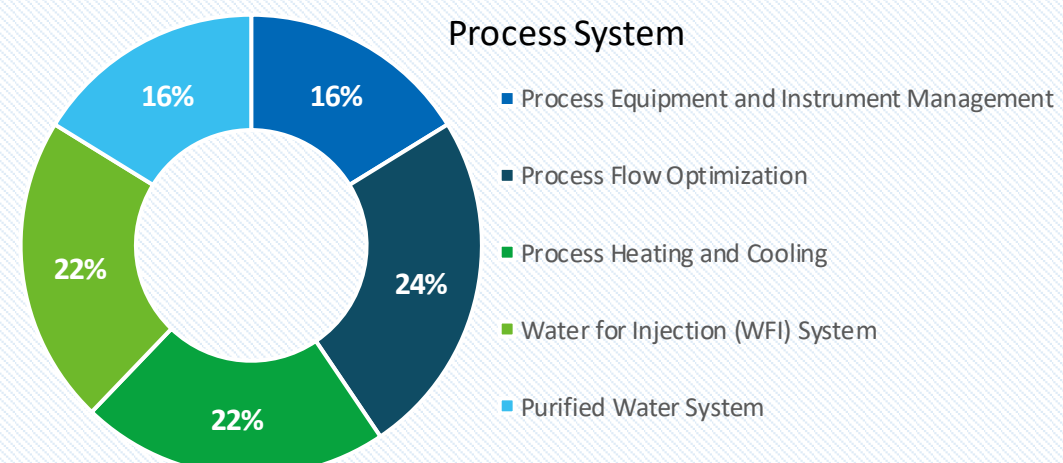
HVAC System



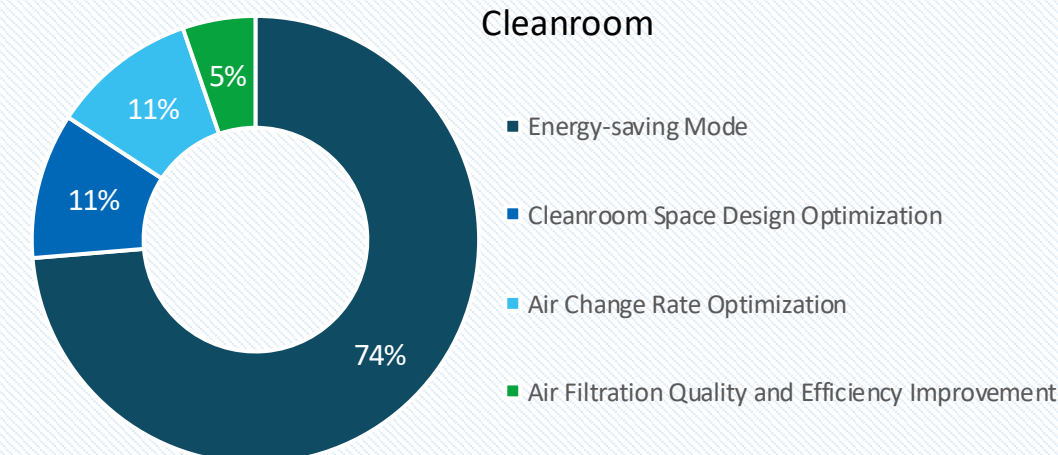
Liquid Chilling System



Process System

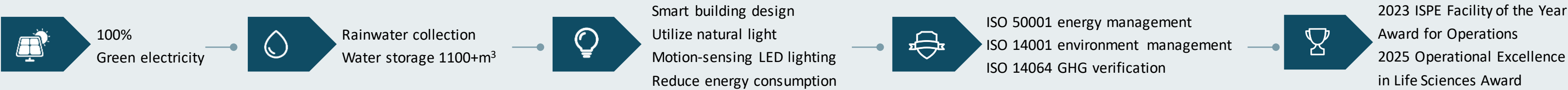


Cleanroom

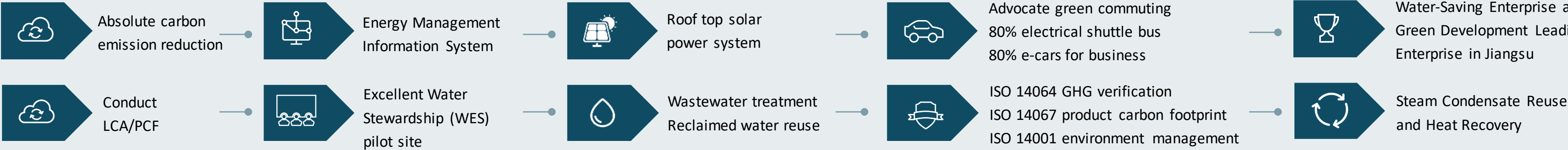


Best Practices

Best Practices



Best Practices



Best Practices



China

AstraZeneca



UK



2024 World Economic Forum
Lighthouse



Implemented over 30 Industry 4.0 new
technology applications



Transform a pharmaceutical factory with over
20 years of operation into a smart factory



- AI computer vision
- End-to-end factory process information system
- IoT-supported autonomous material delivery
- Predictive engine and inventory control tower based on machine learning



- Partnership with CR Gas and Everbright Environment on a biomethane green energy project
- Provide Wuxi Site with 36,000 MWh of biomethane and biomethane-based steam annually
- Equivalent to reducing 9,700 tCO₂e per year, decarbonizing its pharmaceutical production and supply chains



- Partnership with Future Biogas to establish the UK's first unsubsidized industrial-scale biomethane plant
- Energy from biomethane facility will supply UK sites with 100 GWh renewable heat annually
- Reduce emissions by an estimated 20,000 tCO₂e, adding renewable energy capacity to the national gas grid

Best Practices



**Johnson
&
Johnson**



J&J's CO₂ Capital Relief Program

- Provide financial support annually to internal energy-saving projects with carbon reduction potential and financial return
- Completed 205 projects, with an average 17% Internal Rate of Return (IRR)



Projects completed in 2024

- Heat recovery system optimization (Suzhou Site, China)
- Chilled water optimization (Anasco Site, Puerto Rico)
- Production process heat recovery (Schaffhausen Site, Switzerland)



- Geothermal Plant at J&J Innovative Medicine Campus in Belgium
- Belgium's first industrial-scale private geothermal project completed in 2023, using the cutting-edge geothermal technology to achieve efficient and reliable energy supply



- J&J Ethicon Campus in Cincinnati, Ohio (U.S.), installed a closed-loop, geothermal system with the capacity to provide heating and cooling to the entire 45-acre campus while substantially reducing emissions

Best Practices



Decarbonization targets approved by SBTi, consistent with the goal of the *Paris Agreement*



Systematically integrate life-cycle assessment (LCA) in R&D pipeline to calculate and improve the environmental impact of products



Committed to transitioning its fleet to electric vehicles by 2030



Deploy capital expenditure of USD 40 million on environmental projects in 2024 to improve energy efficiency, adopt renewable energy solutions across operations, and reduce consumption of natural resources



GSK signed a 10-year energy deal with Sembcorp, covering the electricity demand for all three of GSK's sites in Singapore



- Partnership with Farm Energy through a 20 year Power Purchase Agreement (PPA)
- Invest in a long term project for 2 new wind turbines (8 MW) and a 56 acre, 20 MW solar farm at Irvine Site, covering over 50% of electricity demand of the site

Closing Remarks

- > Build environmentally friendly and low-carbon business
- > Strengthen product life cycle carbon assessment
- > From active commitments to tangible actions across value chain
- > Empower partners to go global with sustainable competitive advantages
- > Collaborate with clients worldwide for more sustainable operations
- > Drive green development across the entire industry and society



Reference

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About WuXi Biologics

WuXi Biologics (stock code: 2269.HK) is a leading global Contract Research, Development and Manufacturing Organization (CRDMO) offering end-to-end solutions that enable partners to discover, develop and manufacture biologics – from concept to commercialization – for the benefit of patients worldwide.

With over 12,000 skilled employees in China, the United States, Ireland, Germany and Singapore, WuXi Biologics leverages its technologies and expertise to provide customers with efficient and cost-effective biologics discovery, development and manufacturing solutions. As of June 30, 2025, WuXi Biologics is supporting 864 integrated client projects, including 24 in commercial manufacturing.

WuXi Biologics regards sustainability as the cornerstone of long-term business growth. The company continuously drives green technology innovations to offer advanced end-to-end Green CRDMO solutions for its global partners while consistently achieving excellence in Environment, Social and Governance (ESG). Committed to creating shared value, it collaborates with all stakeholders to foster positive social and environmental impacts, and promote responsible practices that empower the entire value chain.